



ACN 092 471 513

15 July 2015

ASX Release

Empire appoints internationally experienced mine developer to drive Penny's Find gold project in WA

Internationally experienced mine developer, Mr Steve Norregaard, has been engaged as Project Manager by the owners of the revitalised Penny's Find gold project, northeast of Kalgoorlie in Western Australia.

The ownership of the project comprises Empire Resources 60% and unlisted public company, Brimstone Resources Limited ("Brimstone") 40%.

Empire said today it was pleased to announce the proposed appointment of Mr Norregaard as it followed closely on the successful restructuring completed last month of the ownership of Penny's Find.

Mr Norregaard is an experienced mining executive and mining engineer with more than 25 years' experience in Australia, Canada and Asia including as a former managing director of Red 5 Limited and Tectonic Resources.

His executive roles with ASX and TSX-listed mining companies have included the feasibility, permitting, construction and commissioning of a number of successful mines, across a range of mineral commodities in both open-pit and underground environments.

As Project Manager for Penny's Find, he will oversee the technical aspects of mining and investigation of processing options. Following on, he will be managing completion of the feasibility studies in parallel with steering the permitting process.

Penny's Find, 50 kilometres east of Kalgoorlie, contains a 2012 JORC compliant reportable mineral resource of **644,000 tonnes @ 2.99g/t Au** for **61,900** ounces.

The deposit is situated on granted Mining Lease 27/156.

Empire announced earlier this week the commencement of drilling to advance the project.

DAVID SARGEANT
MANAGING DIRECTOR
July 2015

For further information on the Company, visit www.resourcesempire.com.au
David Sargeant – Managing Director Phone: +61 8 9361 3100

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Mineral Resource Estimates

PENNY'S FIND		
Reportable Mineral Resource		
above 1g/t Au cut-off		
Class	Tonnes	Au g/t
Indicated	407,000	3.22
Inferred	237,000	2.60
Total	644,000	2.99

The information in this release concerning the Mineral Resources for the Penny's Find Deposit has been taken from a report (the Report) by DataGeo Geological Consultants provided to Empire Resources Limited by its tenant in common, Brimstone Resources Ltd. This Report states that the mineral resource has been estimated by Mr Peter Ball B.Sc who is a director of DataGeo Geological Consultants and is a member of the Australasian Institute of Mining and Metallurgy (AusIMM). Mr Ball has sufficient experience which is relevant to the styles of mineralization and types of deposit under consideration and qualifies as a Competent Person as defined in the 2012 Edition of the "Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves". Mr Ball provided consent to Brimstone Resources Ltd for the public release of the information concerning the mineral resource for Penny's Find and confirms that the information in this release in both the form and the context in which it appears reflects the content of the Report.



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